MAKE A WHISKEY BARREL STAVE CANDLEHOLDER

This barrel stave centerpiece is inviting and easy to make.

GET FROM ROCKLER

<table>
<thead>
<tr>
<th>Stock #</th>
<th>Item</th>
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<tbody>
<tr>
<td>52693</td>
<td>Whiskey Barrel Wood Staves</td>
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<tr>
<td>91883</td>
<td>1 1/2&quot; dia. Forstner bit</td>
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<tr>
<td>45624</td>
<td>Silicone Glue Brush</td>
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OTHER MATERIALS

Drying oil or wipe-on finish

www.rockler.com  800-279-4441
1. CLEAN THE STAVES

Clean and remove any charred wood from the surface of the stave. The paddle end of a Rockler Silicone Glue Brush works well as a scraper.

2. MARK THE CANDLE POSITIONS

Lay out where you would like the candles positioned along on the stave. Mark the center of each candle location.

3. SELECT THE CORRECT SIZE DRILL BIT

Select a forstner bit that has a slightly larger diameter than the battery-powered tea candles or glass votive that you will use.

4. SECURE THE STAVE ON THE DRILL PRESS

Clamp the stave securely to the drill press table. If your drill press table is small, make a jig that is wide enough to support the full length of the stave.

5. DRILL THE HOLES

Drill holes at each marked candle location. Do not drill deeper than the height of the candle or thickness of stave.

6. APPLY THE FINISH

Apply a finish of your choice. In this case we brushed on a coat of Danish oil finish and wiped off the excess.

Warning: Use appropriate candle holders or battery-operated candles to keep flame and heat away from wood. Do not leave lit candles unattended.