## MODERN SHELF DESK BUILD IT WITH ROCKLER PROJECT PLAN

**Questions?** Go to www.rockler.com or call 800-279-4441

<table>
<thead>
<tr>
<th>Stock #</th>
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<tbody>
<tr>
<td>55611</td>
<td>Striplox 90D Right-Angle Connectors (2)</td>
<td>22773</td>
<td>Nickel 1/4” Shelf Pin Supports (16-pack)</td>
<td>69954</td>
<td>Rockler Clamp-It® Assembly Square Kit</td>
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<tr>
<td>46014</td>
<td>Pro Shelf Jig It® with 1/4” Shelf Drilling Bit</td>
<td>45929</td>
<td>1/2” Rubber Bumpers (4-pack)</td>
<td>63453</td>
<td>3/4” x 24” x 30” Baltic Birch Plywood</td>
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<tr>
<td>47516</td>
<td>Rockler 3/8” Dowel Drilling Jig Kit</td>
<td>50179</td>
<td>Titebond® Original Wood Glue, 8 oz.</td>
<td></td>
<td>3/4” x 24” x 60” Baltic Birch Plywood (in stores only)</td>
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<td>21139</td>
<td>Spiral Dowel Pins - 3/8” x 1 1/2” (50-pack)</td>
<td></td>
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<td></td>
<td>3/4” x 7 1/4” x 8’ solid wood (oak, birch or maple)</td>
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<tr>
<td>99433</td>
<td>White HD Steel Shelf Bracket</td>
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All items subject to changes in availability.
1. CUT THESE PIECES

3/4" THICK SOLID WOOD

- x1
- x3
- x4

3/4" THICK PLYWOOD or OTHER MATERIAL

- x1
- x2

- Make sure all holes align on all pieces, or shelves won't be level

2. DRILL SOCKETS FOR SHELF PINS

- Rockler JIG IT® Shelving jig and 1/4" Bit Set 32991

3. BUILD SHELF CASE

- Rockler 3/8" Dowel Drilling Jig Kit 47516
- 3/8" x 1 1/2" Spiral Dowel Pins 21139

- Secure dowels with wood glue
4. ASSEMBLE DESK

Install mating sides
Secure locking corner plate
Strong, easy connection!

Rockler 3/8” Dowel Drilling Jig Kit
47516

White Heavy Duty Steel Shelf Bracket
99433

3/8" x 1'/2" Spiral Dowel Pins
21139

Striplox 90D 98mm Right-Angle Connector, White
55611

5. ATTACH DESK TO SHELF CASE

Install Striplox connectors
Mark a line 29" up from the bottom of the shelf case and install one bracket half
Position the mating half of the bracket and secure with screws
Slide in the locking corner bracket to secure the connection
Install a Striplox connector at both front and back of the desktop

Install a Striplox connector at both front and back of the desktop

Attach brackets with #12 x 3/4" screws

Strong, easy connection!
6. INSTALL SHELVES

1/4" Nickel Shelf Pin Supports 22773 x28

Place shelf pins to locate shelves as desired

Important: Do not sit on desk; it is not designed to support a person’s weight

7. ATTACH FEET

1/2" Non-Skid Rubber Bumpers 45929 x6

Drill pilot holes for screws