Sign Making

Rockler Make & Take Series

GET FROM ROCKLER

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<th>Stock #</th>
<th>Item Description</th>
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<tr>
<td>30610</td>
<td>Rockler 2-1/4&quot; Interlock Signmaker's Letter Kit</td>
</tr>
<tr>
<td>36676</td>
<td>3/8&quot; Diameter Sign Making Carbide Bit</td>
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<tr>
<td>33967</td>
<td>3/8&quot; Inside Diameter Guide Bushing</td>
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<tr>
<td>54390</td>
<td>Makita Template Guide Adaptor (for use with Makita routers)</td>
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OTHER MATERIALS

- Sandpaper
- Various Paints
- Various top coat finishes

www.rockler.com
800-279-4441

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1. SELECT THE LETTERS

Gather the letters necessary to spell the words for your sign. You may have to use the same letter template multiple times for repeating letters.

2. MARK THE SIGN LENGTH

Connect the letters and place them on your workpiece. Mark the length of the workpiece and cut it to length.

3. SECURE THE TEMPLATE

Secure one row of words to the workpiece with tape. You can also use small nails to secure the template, making sure the nail heads are flush.

4. SET UP THE ROUTER

Install the router bit and matching guide bushing in the router. In this case we used the Rockler 3/8" Sign-making router bit (#36676).

5. SET UP THE ROUTER

Set the router depth to approximately 1/4" deep. Position the guide bushing inside the first letter template.

6. ROUT THE LETTERS

Form each letter, keeping the guide bushing in contact with the template as you work around each letter template.
7. LAY OUT ADDITIONAL ROWS

If you have multiple rows of words, rout one row and then replace the templates with the next row.

8. SHAPE THE SIGN ENDS

Customize your sign by shaping the corners and ends of the sign. You can choose to cut miters, rounded corners, or leave the corners uncut.

9. SHAPE THE SIGN EDGES

You can also shape the edges of your sign with a cove, roundover, chamfer, ogee, or other shaping bits.

10. APPLY FINISH

Apply your choice of finish to the sign. Another option is to paint or stain the sign board before routing the letters.