

No-Mortise Chest Hinge

1. Determine where the hinges will be located, being sure to take into account any desired overlay of the lid, especially on the back.

Note: Back of chest must be $3/4"$ thick.

2. Position the lid on a work surface with the inside face up. Measure in an equal distance from each side (at the desired locations) and, using a tri- or combination square, lightly draw a 2" line perpendicular to the back edge of the lid at each location.

3. For each hinge, position the long section so that the two center holes are aligned on the perpendicular line. If there is to be no lid overlay at the back, the lid's back edge should align with the small shoulder notches in the long section. If an overlay is desired, move the hinge in the desired distance from the lid's back edge.

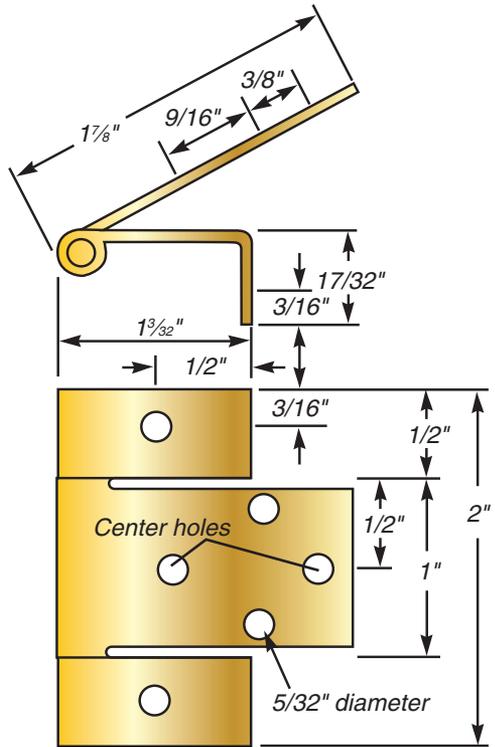
4. Mark and drill pilot holes ($3/64"$ for softwoods and $1/16"$ for hardwoods) at the center screw locations, taking care not to drill all the way through. Install two of the brass screws provided.

5. Repeat Steps 3-4 for other hinge.

6. With hinges attached to the lid, position the lid so that both hinges fit over the back of the chest.

7. Make sure the lid is positioned as desired, then carefully lift it. Mark and drill pilot holes for the three screws that will attach each hinge to the chest back. Install brass screws (provided).

8. Raise and lower lid to check position. Drill remaining pilot holes in lid section of hinges and install brass screws.



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