






Router Mounting Hole Key

-  PC 100, 690, 890, 7529, 8529, Makita 1100 Series, Hitachi M12VC, Dewalt DW616, DW618, Bosch 1617 and 1618 Series
-  Dewalt DW625
-  Bosch 1619 and 1619 EVS

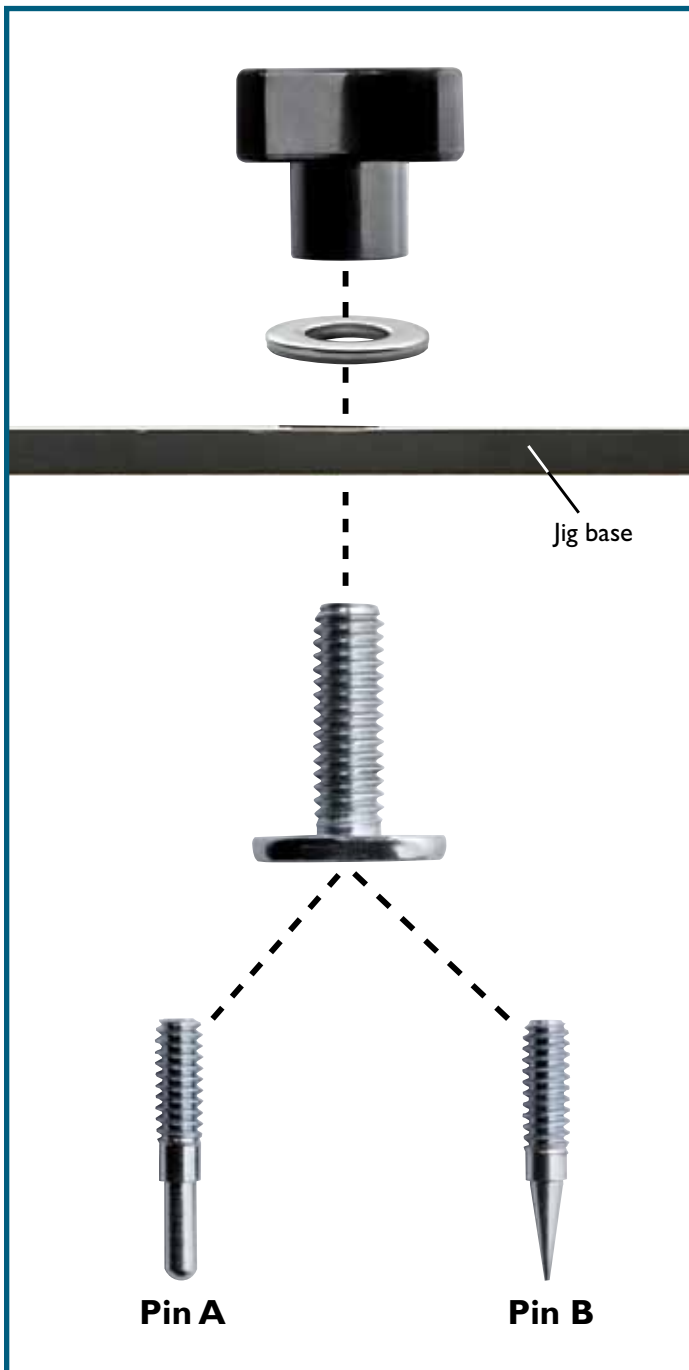


Fig. 1

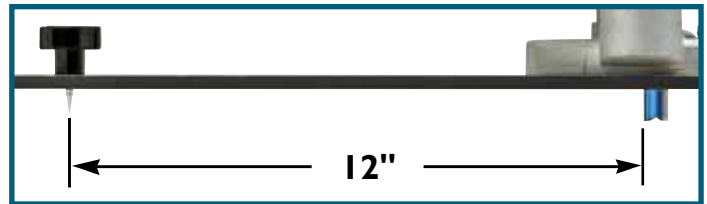


Fig. 2 - Side view of jig setup to make a 24" circle with 1/2" bit

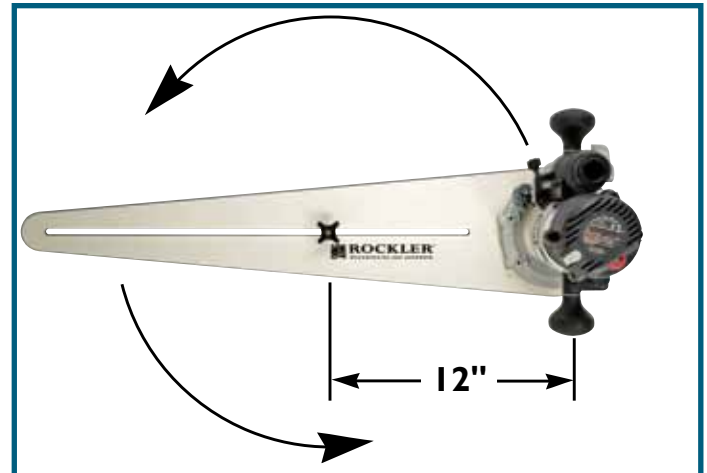


Fig. 3 - Top view of jig setup to make a 24" circle with 1/2" bit

Assembly Instructions

1. Place your Circle Cutting Jig on a flat surface with the countersink holes facing down.
2. With your router unplugged, remove the base plate.
3. Mount your router to the Circle Cutting Jig using your existing screws or the ones provided. **See Router Mounting Hole Key.**
4. Assemble pivot point and knob. **Fig. 1.** Use pin A when cutting from bottom surface or a predrilled 1/8" hole and Pin B when cutting from top surface.
5. The radius of your circle is the distance from the inside edge of the router bit to the center of the pin. **Fig. 2.** Set router to depth of cut and rout in a counterclockwise direction. **Fig. 3.**