

FEATURES:

- plates are 12 gauge-flat pitch
- steel ball bearings with nylon bearing retainer/spacer
- for flat pitched mounting
- long durability
- delivers smooth rotation-not a free spin rotation
- plates are 6-3/4" x 6-3/4"
- 188 lbs. center load rating

APPLICATIONS:

To be used for swivel bar stools, small TV sets, etc.

SPECIFICATIONS:

Note: It is recommended that #14 gauge pan head (self tapping) screws be used for mounting. If greater strength is needed, mount swivel plates with machine bolts/nuts through base and seat/turn table.

INSTALLATION:

1. Rotate plates at 45° to each other so that corner slotted holes are exposed. (See Fig. 1)
2. Place swivel on base material (platform) and position for mounting. Using a pencil, mark off corner screw slots and outside corners of plates on base. (See Fig. 2)
3. Make indent with scratch awl in center of screw slots. Drill pilot holes for screws. Also bore 1/2" diameter access hole. (See Fig. 2)
4. Attach lower swivel plate to base with screws.
5. Place seat or turn table upside down on bench. Turn base and mounted swivel upside down and place it down on turn table or seat. Use pencil and mark screw slots as done before in step #2.
6. Make indent on slot centers and drill pilot holes.
7. Reposition upper swivel plate on seat/turn table underside and attach upper plate with screws through 1/2" access hole. A magnetic tipped screw driver would be helpful.

