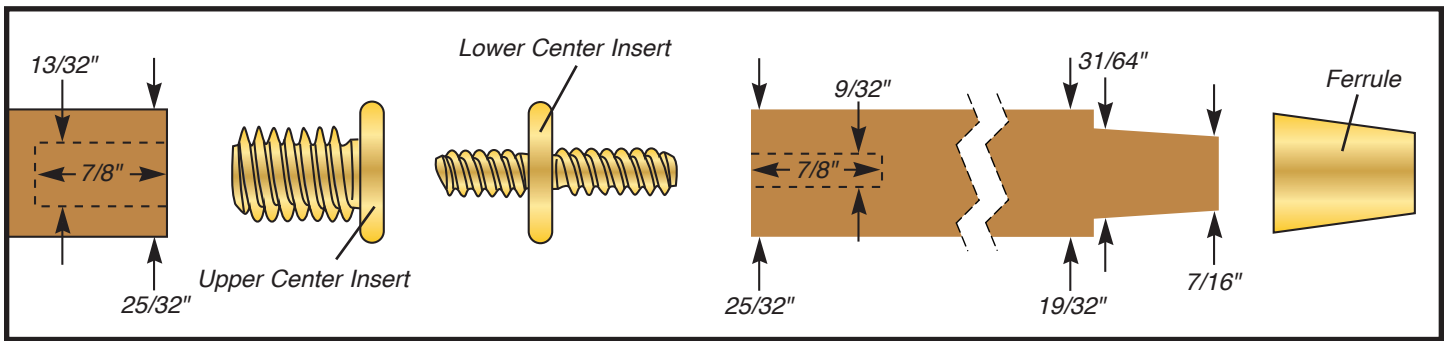


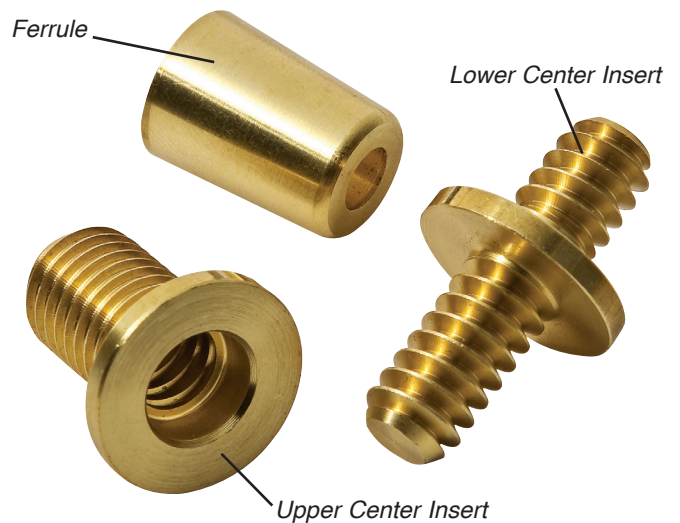
Brass Cane Assembly



Center Insert Assembly

Assembly

1. Cut your stock to the desired length of the cane, then cut it again into two equal pieces.
2. Turn the pieces to final diameter. For both upper and lower pieces, the ends that will join at the center must be $25/32$ " to match the flanges of the Center Inserts. For the lower piece, the bottom end must be $19/32$ " to match the outside diameter of the Ferrule, with a $3/4$ " long tenon that tapers from $31/64$ " to $7/16$ " to fit the inside of the Ferrule.
3. Drill a $13/32$ " x $7/8$ " hole in the center-facing end of the upper piece to accept the Upper Center Insert.
4. Drill a $9/32$ " x $7/8$ " hole in the center-facing end of the lower piece to accept the Lower Center Insert.
5. Position a small piece of wax paper between the Upper and Lower Center Inserts (this will make it easier to unscrew the inserts once installation is complete).
6. Thread the Upper and Lower Inserts together and into the ends of the upper and lower cane pieces. Use both halves turning against each other to fully seat the inserts.
7. Install the brass Ferrule on the tenon at the bottom of the lower piece, securing it with CA (cyanoacrylate) glue or epoxy.



Reordering Information

Stock

Cane Kit Brass	51056
13/32" Drill Bit	36494

WARNING: This product contains one or more chemicals, including lead, that are known to the State of California to cause cancer and birth defects or other reproductive harm.
Wash hands after handling.

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Assembly
Instructions**

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