1. Decide where you want to position the hinge on the doors, keeping in mind that the horizontal centerlines for the cup holes must align for proper appearance and function.

2. Using the reference dimensions, mark the locations for the cup holes and the stopped pilot holes for the mounting screws.

3. Drill a 35mm diameter x 13mm deep hole at each cup location. **Note:** For fast, easy and accurate location and drilling of hinge cup holes, we recommend using the JIG IT Deluxe Concealed Hinge Drilling System (53420, sold separately) along with a Rockler 35mm Long-Shank Forstner Bit (10117, sold separately).

4. Drill the pilot holes for the mounting screws.

5. Place hinges in cup holes and install mounting screws. **Note:** Reveal (gap) minimum is 1mm. Adjust by loosening the reveal plate screws on either side of the hinge, adjusting and retightening once desired reveal (gap) is achieved.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com