Jig Assembly

1. Determine whether your cabinets are frameless or have face frames.

2. For most frameless cabinets, attach the Template Plate to the Clamp Base by aligning the holes at position A (marked “Frameless” on the plate) and installing the included #8-32 flathead screws. For most face-frame construction, use the holes at position B (marked “Face-frame”) on the Template Plate. For custom placement of the cup hole, use the slots at position C. (Verify the setback distance by referring to Fig. 1 and the instructions included with your hinges.)
**Drill Housing Assembly and Depth Setting**

1. Insert the appropriate diameter of Long Shank Forstner Bit for your hinge into the Drill Guide housing and assemble the Drill Guide as shown. (Most Euro-style concealed hinges require 35mm cup holes.) Don’t fully tighten the Stop Collar.

2. Refer to the instructions that came with your hinge to determine the depth of the hole required for the hinge cup. Add 1/16” to that measurement (to account for the thickness of the Template Plate); this will be your drilling depth.

3. Using two identically thick pieces of wood, mark the drilling depth on the edge of the wood.

4. Place the two pieces under the Drill Guide on either side of the bit and press down on the bit until it reaches the mark. Lower the Stop Collar and use the included hex wrench to tighten the set screw. Fig. 2.

5. Place a piece of scrap wood in the Clamp Base and tighten the knob to secure it. Drill a couple of test holes and check the fit of the hinge cup to fine-tune the drilling depth.

**Use**

1. Mark the vertical positions for the hinges on the inside of the door.

2. Align the centerline on the Clamp Base with the mark. Fig. 3.

3. Tighten the large knob on the Clamp Base to secure it in position. This will lift the door off the work surface; use a wood block or Bench Cookie Plus Work Grippers (46902, sold separately) to support the other edges of the door and provide a stable base for drilling. Fig. 4.


5. Loosen the knob to release the Clamp Base. Move the Clamp Base to the next hinge location and repeat Steps 1-4.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com.