**Drawer Subtraction Chart**

<table>
<thead>
<tr>
<th>Drawer Side Thickness</th>
<th>5/8&quot;</th>
<th>19/32&quot;</th>
<th>9/16&quot;</th>
<th>1/2&quot;</th>
<th>15/32&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Subtraction Factor</td>
<td>3/8&quot;</td>
<td>15/32&quot;</td>
<td>9/16&quot;</td>
<td>5/8&quot;</td>
<td>23/32&quot;</td>
</tr>
</tbody>
</table>

**Overlay Installation**

1. Screw the drawer slide mechanism directly to the cabinet face frame with the front edge of the slide set back a maximum of 5/32". Fig. 1.
   
   Note: Requires a minimum space of 4mm between the drawer front and the cabinet.
   
2. Attach the rear mounting bracket to the cabinet back, level with the front of the cabinet member and parallel to the side panel of the cabinet.

**Inset Installation**

To set back the drawer slide far enough, you will need to install a wood spacer block behind the face frame. Fig. 2.

1. Screw the drawer slide to the wood spacer block, with the front edge of the slide set back the thickness of the drawer front plus 11/64".

**Frameless Cabinet Installation**

When installing these slides on non-face frame cabinets, no spacer block or rear mounting brackets are necessary. Just screw slides directly to side of cabinet.
Adjusting the Closing System
These is a red tab on each drawer slide mechanism. Turning these tabs toward the back of the slides fine-tunes the closing system operation.

Adjusting Drawer's Vertical Position and Front Gap
There are two small red knurled wheels on the underside of the front ends of the slide mechanisms. Turning one set will fine-tune the vertical position of the drawer. Turning the other set will fine-tune the size of the gap at the drawer front.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com