Mounting the movement
1. Mark and drill mounting holes and a through hole for the winding key in the bottom of your box. **Hole Placement.**

2. Use the included machine screws to attach the movement.

Positioning the stopper
1. While the wire stopper is attached to the mechanism, bend it to match the shape in the illustration. **Note:** If bending is difficult, the stopper can be removed to avoid damage to the movement.

2. The distance from A to B should be a little longer than the height of back of the box.

3. Bend the wire stopper at A so that it will not scratch the box.

4. Bend wire stopper at C so it will be able to release and stop the flywheel (D).

**Note:** If you do not want the musical movement to be on automatic, remove the stopper.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com