PARTS LIST:

1) Base bottom
2) Fixed arm
3) Knob side
4) Angled stop
5) Base top
6) Toggle clamp
7) Table
8) Table Supports
9) Hinge
10) Adjustable arm
11) Hinge knob 20x¼”
12) Base knob 16x³/₈”
13) Brace
14) Stops (2)
15) Shoulder screws (2) brace
16) Shoulder screws (4) hinge
17) Screw ½” (24)
18) Screws 1” (2)
19) Nuts (4)
20) Pan Head Screws (4)
21) Lock Washers (4)
22) Non-skid tape
23) Logo
24) Clamp spacer

ASSEMBLY:

Step #1: (Do this first or you won’t be able to reach your screws.) You can drop a 5/8” screw in base top hole that is slightly under spacer (#24), or omit that screw, it’s not necessary. Then attach #6 clamp to #24 spacer on base top.

Step #2: Place (#5) Base top on base arms. Check schematic to be sure clamp will be on the correct side. Use (#17) 5/8” screws.

Step #3: Attach (#8) table support to (#7) table with (#17) 5/8” screws. Be sure slots are vertical and the narrower beveled side of the table is faced upwards.

Step #4: Attach table to hinges using (#11) hinge knobs.

Step #5: Screw in base knob (#12) to side.

Step #6: Attach (#14) stops with (#18) screws.

Recommend using Bosch™ blade # (T 119B0) best, or for soft wood (T 101AO), 3¾”/12TPI

Safety Tips:
- Do not start saw unless positioned in the jig with saw foot firmly against table and blade in the clear.
- Make sure adjustment knobs are all tight.
- Make sure to have jig clamped or screwed securely to your work surface.

See the inclosed DVD for further instruction.