Router Plate
8¼" x 11¾" Template

Supplies required
• Pattern Bit (33536)
• Leveling / Locking Kit (22994)
• Router
• Drill with 11/32", 11/64" and 1/2" bits
• Jig saw
• Two faced tape or two clamps

1. Securely attach template with two faced tape or clamps. Make sure clamps clear router base.
2. Using pattern bit (33536), rout a groove the depth of plate around perimeter of template. If using leveling and locking hardware, rout approximately 1/8" deeper than plate thickness including corner areas as shown below.
3. Drill 1/2" holes for jig saw access.
4. Using jig saw and straight edge, cut away inner portion leaving corners and 1/2" shoulder.
5. Insert router plate to locate and mark position of plate locking screws (2).
6. Drill holes as follows:
   - 11/32" for 1/4"-20 threaded inserts (2)
   - 11/64" for plate leveling screws (8)
7. Install threaded inserts from top side and leveling screws from bottom side.

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