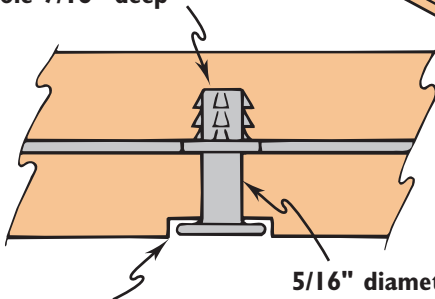


**3/8" diameter pilot
hole 7/16" deep**



5/16" diameter hole

**9/16" diameter
counterbore
1/8" deep**

1. Bore center holes in the top and bottom pieces as shown. Counterbore the bottom hole.
2. Tap barbed end of center post into underside of top piece.
3. Set swivel in place on center post.
4. Position top piece in place over bottom piece.
5. Secure from underside of bottom piece with bolt.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com