



This bit is intended for use in material that's at least 1/2" thick. Maximum T-slot depth in thicker material is 9/16". Because so much material needs to be removed, routing a T-slot involves two cutting operations.

Plough out a 3/8" groove, then rout T-slot

1. Use a straight bit in a router or a dado blade in a table saw to cut a 3/8" wide groove to the desired depth. Center the groove on the desired location for the T-slot.
Note: One advantage of routing the 3/8" groove on a table-mounted router is that you won't have to reposition the fence for the second cutting operation.
2. Install the T-Slot Bit in the router, set the cutting depth, and, if necessary, position the fence so the bit will be centered in the 3/8" groove.
3. Rout the T-slot, taking care to keep your workpiece tight to the fence as you advance it.

Warnings

- Do not bottom out bit in your router collet. Allow at least 1/8" gap between bottom of bit shank and bottom of router collet.
- Keep hands clear of bit.
- Wear eye protection at all times.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com



Fig. 1 – First cut



Fig. 2 – Second cut