12" Quick Release Vise Installation Instructions

1) Mill the wooden tail (vise face) oversized in height to allow extra wood for fitting if the vise is assembled, the top surface can be planed flush with the bench top.
2) Clamp the wooden tail against the bench edge. It should extend up 1/8" above the bottom edge. Ensure that the wood is flat against the bench under the front edge and extending down 2 1/2" from the top of the bench.
3) Ensure the vise fits in the space it is to be used. The hardened plate, guide rods, and vise screw make up one part of the vise which can be easily removed for an alternate vise setup.
4) To drill vise plate locations, clamp the vise plate in position under the bench surface. The vise should be placed on the bench edge and the vise plate rotated to the position where the drill holes are located. A guide rod and vise screw on the vise face will help."