Pipe Clamp Mounting Bracket
Assembly Instructions

The 1/4"-20 Pan Head Bolt (4) MUST be installed from direction shown for the ring clamp to operate properly. Do not overtighten.

Before clamping anything in the pipe clamp, make certain that your Mounting Brackets are assembled according to the illustration and that the thumbscrews are tightened to prevent rotation of the pipe. Do NOT attempt to clamp and hold more than 100 lbs. per pair of brackets.

1. Determine where you want to mount the brackets on your sawhorse or other 2x lumber and attach them with the included wood screws.

Note: If attaching to an auxiliary 2x beam, be sure that the beam is attached to a stable structure (such as wall studs) that can support the weight of the brackets and the project being clamped. Use 3/8" x 2½" lag screws and washers (not included) to attach the beam.
2. Install the pipe clamp in the Mounting Brackets, paying particular attention to the position of the handle end of the pipe clamp relative to its bracket. Make sure the bracket’s ring clamp is between the foot and the adjustable face of the clamp; otherwise, you might restrict the clamp’s ability to tighten. Fig. 1. It is recommended that the Mounting Bracket for the tail end of the pipe clamp be positioned outside that face of the clamp. Fig. 2. Tighten thumbscrews to secure. **Note:** When using a single pair of Pipe Clamp Mounting Brackets as a vise, the jaws must be positioned perpendicular to the floor to prevent any rotation of the pipe in the clamp while working.

3. Clamp your workpiece.  
   **Note:** If using on a sawhorse, make sure the sawhorse is on a hard, flat, level surface to prevent instability. Never sit or lean on the sawhorse when using the Pipe Clamp Mounting Brackets.

4. To rotate clamp jaws out of the way for regular sawhorse use, loosen the thumbscrews, rotate the pipe and tighten the thumbscrews.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com

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**Important Safety Instructions**

1. This tool is designed for specific applications as defined in the instructions and should not be modified and/or used for any other applications.

2. Before using the Pipe Clamp Mounting Brackets read, understand and follow all instructions and safety information provided.

3. For any tool that is used in conjunction with this product always read, understand and follow the instructions and safety warnings for that tool.

4. Before using this product, review and verify that all tools used with it are in proper working order as defined by the tool’s owner’s manual.

5. All safety equipment must be installed and working properly as defined by the tool’s owner’s manual.

6. Do not use this product until you have read the provided instructions and warnings and are confident you understand them.

7. Always wear safety glasses in compliance with ANSI safety standards and hearing protection and follow all standard shop safety practices including:
   A. Keep your work area well lit and clean.
   B. Use dust collection tools and dust face masks to reduce exposure to dust.
   C. Keep children and bystanders away while operating your tools.
   D. Maintain proper footing at all times and do not overreach.
   E. Do not force the tool.
   F. Unplug all power tools before making any adjustments or changing accessories.

8. Remain alert and use good judgment when using this tool. Do not use this tool if you are in any way impaired by medications, alcohol, drugs or fatigue.

9. Dress appropriately and remove all jewelry, secure loose clothing and tie up long hair before using this tool.

10. It is the sole responsibility of the purchaser of this tool to ensure that any third party reads and agrees to all the safety precautions outlined in this manual prior to using the tool.

11. Maintain these instructions and warnings as long as you own the tool. Keep in a place where they will be readily available for reference.

12. The user assumes all risk for the proper use of this tool and for ensuring product suitability for intended application.

13. These warnings and instructions do not represent the total of all information available regarding tool safety, use and technique. Always seek out opportunities to learn more and improve your skills and knowledge.

14. When using the Pipe Clamp Mounting Brackets in conjunction with 2x lumber constructed sawhorses you must first ensure that your sawhorses are assembled properly, are in good working order and will support the addition of the Pipe Clamp Mounting Brackets.

15. Sawhorses used in conjunction with the Pipe Clamp Mounting Brackets must be placed on hard, flat and level surfaces to prevent instability.

16. DO NOT attempt to clamp and hold more than 100 lbs per pair of mounting brackets and pipe clamps.

17. Never sit or lean on your sawhorses when using in conjunction with the Pipe Clamp Mounting Brackets.

18. The Pipe Clamp Mounting Brackets must be attached to your sawhorse or other 2x lumber with the included or comparable wood screws.

19. Before clamping your workpiece in the pipe clamp make certain that your Pipe Clamp Mounting brackets are assembled per these instructions and that the thumb screws are tightened to prevent rotation of the pipe.