

**Supplement**

Nova Voyager Drill Press

The latest version R2P04o has the tapping function disabled in the "Advance Functions" menu, and is only accessible via the service mode.

To access the tapping mode:

1. Hold down "Zero/Confirm" and press "F2" (while holding down Zero)
2. Enter the password "3210" using the F1 to F4 keys and press "ON" to save; a "service mode" notice will appear
3. Go to *Menu > Configuration > Service (scroll down to bottom) > Tapping Func*

The service menu will be available until you fully switch off the power to the machine.