Create a beautiful heirloom-quality tool with our 4-in-1 Screwdriver Turning Kit and your choice of select hardwoods.

Wooden Handle Screwdriver
1. **DRILL THE INSERT HOLE**

Drill a 3-3/4”-deep stepped hole for the knurled insert. Use a 5/8”-dia. bit for the first 1-1/2” depth and a 1/2”-dia. bit for the rest of the depth.

2. **MOUNT THE BLANK ON THE LATHE**

Mount the blank on the lathe, using either a drive center or a four-jaw chuck at the headstock end, and a cone-style live center at the tailstock end.

3. **TURN THE FERRULE TENON**

Rough turn the blank round. Then turn a 5/8” long tenon on the drilled end. The diameter of the tenon must be the same as the inside diameter of the ferrule.

4. **TURN THE HANDLE SHAPE**

Turn the final screwdriver shape. Sand it smooth and apply finish. Remove the handle from the lathe, cut off the waste on the headstock end, and touch up the finish.

5. **ATTACH THE FERRULE**

Apply epoxy to the tenon and drive the ferrule over the tenon. Firmly seat the ferrule on the tenon shoulder.

6. **INSTALL THE INSERT AND BIT**

Epoxy the knurled insert in the handle. Drive the insert down flush with the end of the handle. Finally, slide the reversible bit shaft into the knurled insert.