An outfeed table for your table saw is a great upgrade, and this design provides mobility, storage and worktop space!

**QUESTIONS?**
Go to www.rockler.com or call 800-279-4441

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<table>
<thead>
<tr>
<th>Stock #</th>
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<th>Stock #</th>
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<tr>
<td>20054</td>
<td>4’ Universal T-Track (2)</td>
<td>38865</td>
<td>3” Caster Set (2)</td>
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<td>22209</td>
<td>T-Track Intersection Kit</td>
<td>81239</td>
<td>HD Lifting Leveler (2)</td>
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<td>57302</td>
<td>JIG IT® Universal Drawer Slide Jig</td>
<td>34807</td>
<td>Hinges (1 pack)</td>
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<td>48022</td>
<td>18” Drawer Slides (4)</td>
<td>52127</td>
<td>Pulls (4)</td>
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<td>57987</td>
<td>Auto-Adjust Jig Clamp</td>
<td>56737</td>
<td>Knob (1)</td>
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<td>32991</td>
<td>JIG IT® Shelving Jig w/ Bit Set</td>
<td>59544</td>
<td>3/4” x 24” x 60” Baltic Birch Plywood (2)</td>
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<td>33860</td>
<td>Nickel Shelf Supports</td>
<td></td>
<td>Plywood and lumber for case and drawers</td>
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All items subject to changes in availability.
MATERIAL LIST

<table>
<thead>
<tr>
<th>Part Description</th>
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<th>T x W x L</th>
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<tbody>
<tr>
<td>1 Cabinet Sides (2)</td>
<td>3/4&quot; x 19&quot; x 27&quot;</td>
<td>16 Third Drawer Sides (2)</td>
<td>1/2&quot; x 6/5&quot; x 17/4&quot;</td>
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<td>2 Cabinet Top and Bottom (2)</td>
<td>3/4&quot; x 19&quot; x 53/4&quot;</td>
<td>17 Third Drawer Front and Back (2)</td>
<td>1/2&quot; x 6/5&quot; x 31&quot;</td>
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<tr>
<td>3 Vertical Divider (1)</td>
<td>3/4&quot; x 18/5&quot; x 26/4&quot;</td>
<td>18 Bottom Drawer Sides (2)</td>
<td>1/2&quot; x 8/5&quot; x 17/4&quot;</td>
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<tr>
<td>4 Back Panel (1)</td>
<td>1/2&quot; x 26/4&quot; x 53/4&quot;</td>
<td>19 Bottom Drawer Front and Back (2)</td>
<td>1/2&quot; x 8/5&quot; x 31&quot;</td>
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<td>5 Side Edge Banding (2)</td>
<td>3/4&quot; x 3/4&quot; x 27&quot;</td>
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<td>6 Top, Bottom Edge Banding (2)</td>
<td>3/4&quot; x 3/4&quot; x 52/2&quot;</td>
<td>20 Drawer Bottoms (4)</td>
<td>1/2&quot; x 17/4&quot; x 30/2&quot;</td>
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<tr>
<td>7 Divider Edge Banding (1)</td>
<td>3/4&quot; x 3/4&quot; x 25/7/4&quot;</td>
<td>21 Top Drawer Face (1)</td>
<td>3/4&quot; x 4/5&quot; x 31/4&quot;</td>
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<td>8 Leveler Support Brackets (6)</td>
<td>3/4&quot; x 3/5&quot; x 5&quot;</td>
<td>22 Second Drawer Face (1)</td>
<td>3/4&quot; x 4/5&quot; x 31/4&quot;</td>
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<td>9 Leveler Support Braces (12)</td>
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<td>23 Third Drawer Face (1)</td>
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<td>24 Bottom Drawer Face (1)</td>
<td>3/4&quot; x 8/5&quot; x 31/4&quot;</td>
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<td>11 Shelf Edge Banding (1)</td>
<td>3/4&quot; x 3/4&quot; x 19/7/2&quot;</td>
<td>25 Door Stiles (2)</td>
<td>3/4&quot; x 3&quot; x 25/5/3&quot;</td>
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<tr>
<td>12 Top Drawer Sides (2)</td>
<td>1/2&quot; x 4&quot; x 17/4&quot;</td>
<td>26 Door Rails (2)</td>
<td>3/4&quot; x 3&quot; x 14&quot;</td>
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<tr>
<td>13 Top Drawer Front and Back (2)</td>
<td>1/2&quot; x 4&quot; x 31&quot;</td>
<td>27 Door Center Stile (1)</td>
<td>3/4&quot; x 2/5&quot; x 20&quot;</td>
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<tr>
<td>14 Second Drawer Sides (2)</td>
<td>1/2&quot; x 4/5&quot; x 17/4&quot;</td>
<td>28 Door Panels (2)</td>
<td>1/2&quot; x 6/5&quot; x 19/8&quot;</td>
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<tr>
<td>15 Second Drawer Front and Back (2)</td>
<td>1/2&quot; x 4/5&quot; x 31&quot;</td>
<td>29 Plywood Top (2)</td>
<td>3/4&quot; x 24&quot; x 60&quot;</td>
</tr>
</tbody>
</table>
1. MAKE THE CABINET CASE

A. Cut the cabinet sides to size. Then cut 3/4" wide x 3/8" deep rabbets in the outside edges of the top and bottom. These rabbets will receive the sides.

B. Cut a 1/2" wide x 3/8" deep rabbet for the 1/2" back panel along the back edges of the top, bottom and sides.

C. Cut a 3/4" wide x 3/8" deep dado in the top and bottom to receive the vertical divider.

D. Glue, assemble and clamp the case. If desired, use mechanical fasteners.

2. DRILL SHELF PIN HOLES

Use the Rockler JIG IT® Shelving Jig with Self-Centering Bit to drill shelf pin holes in the left side panel and center divider. These shelf pins will support the adjustable shelf, which will go in the left cavity.
3. ADD STABILITY – AND MOBILITY

Assemble the risers for the leveling feet and glue them to the bottom of the case. Attach the leveling feet to the risers with screws. Casters can also be installed to the underside, but make sure that the locking tab clears the leveling foot’s riser.

Bottom of Cabinet (Bottom View)

Flu sh to edge

20 1/2
2 1/2

Flush to edge of Edge Banding

Position the two center #8’s under the Vertical Divider

Note:
The overall dimensions vary according to drawer. Be sure to follow dimensions in the Material List.

4. BUILD THE DRAWERS

A. Cut a 1/2” wide x 1/4” deep rabbet on both ends of the drawer fronts and backs. These rabbets will receive the drawer sides.

Top Drawer Exploded View

B. Cut a 1/2” wide x 1/4” deep rabbet on the bottom edge of the drawer fronts, backs and sides to receive the drawer bottoms. Apply glue to all rabbets and assemble and clamp the drawers. Measure the diagonals to ensure the assemblies are square.

Drawer Front and Back

(Top and Front View)

Note: The overall dimensions vary according to drawer. Be sure to follow dimensions in the Material List.
5. INSTALL THE DRAWER SLIDES

Install the drawer slides. In the case, use the Rockler Universal Drawer Slide Jig to position each slide in the correct location and hold it in place while driving the screws.

6. MAKE THE DOOR

The doors feature frame-and-panel construction. The 1/2" plywood panels should fit snugly in the grooves that capture the panels. These grooves are cut to the correct width and centered by using a dado stack that is not as wide as the panel and running each piece twice, spinning the stock end for end after each pass. Install a 3/8" wide dado stack, set the height to 1/4", and set the fence 3/16" away from the edge of the dado stack.

A. Cut grooves in the inside edge of the door rails, inside edge of the outside stiles, and both long edges of the center stile. Then spin the pieces end for end and make a second pass to center the grooves. Test the fit of the plywood panel. Move the fence slightly closer to the dado stack if the groove needs to be wider.
B. Use the table saw and dado stack to cut tenons on the ends of the rails and the center stile to fit in the grooves. To do this, attach a sacrificial fence to the table saw fence. Lower the blade below the table saw top and position the fence so that it covers all but ¼" of the dado stack. Turn on the saw and carefully raise the dado stack into the sacrificial fence until the dado height matches the thickness of the sidewalls of the grooves that were cut into the door frame pieces. Crosscut both sides of each piece to form the tenons.

C. Apply glue to all of the grooves, assemble the door parts, adjust them to be square and clamp. Because the panels are plywood, they can be glued into the grooves.
6. MAKE THE TOP

Laminate two sheets of 3/4" plywood to make the top. Coat the entire surface with glue. Clamp the edges and drive a few screws in the underside of the middle area. (Remove the screws after the glue has cured.) Finally, use a dado stack in your table saw to cut the 3/4" wide x 3/8" deep dadoes for the T-track. Locate these grooves 25/8" from the front and side edges.