Pen turning is fun and easy to do. Handmade pens make great gifts that are well appreciated and will last for years.
1. **GLUE THE BARREL**

The 7 mm brass barrel is glued into the pre-drilled pen blank. The barrel is secured with CA glue.

2. **MILL THE END**

Trim the end of the barrel and square the end of the blank with a pen mill barrel trimmer.

3. **MOUNT ON THE MANDREL**

Mount them onto the mandrel. The mandrel holds the blank in place securely as you shape the piece.

4. **SHAPE THE PEN BLANK**

Turn on the lathe and form the pen blank to an attractive shape that aligns with the bushing diameter.

5. **SAND AND FINISH**

Sand the pen blank smooth. The smoother the surface of the blank, the better the finish. Apply finish.

6. **ASSEMBLY**

Press the pen pieces together and then assemble the pen.