

# ROCKLER MAKE & TAKE SERIES



Pen turning is fun and easy to do. Handmade pens make great gifts that are well appreciated and will last for years.

## HAND TURNED PEN

### GET FROM ROCKLER

Stock #	Item
55432	Pen Blank
43431	Pen Kit

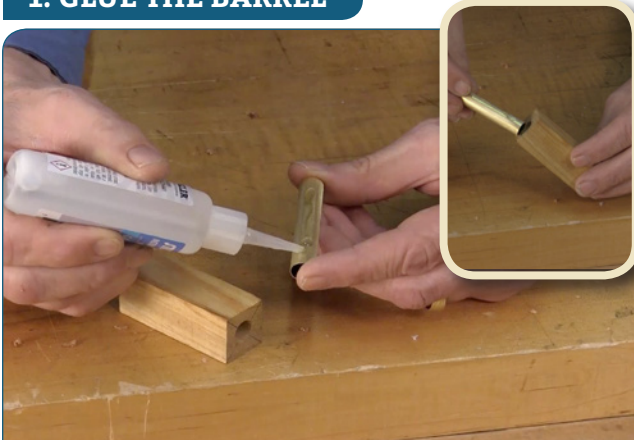
[www.rockler.com](http://www.rockler.com)  
800-279-4441

### OTHER MATERIALS

- Sandpaper
- Friction Polish



### 1. GLUE THE BARREL



The 7 mm brass barrel is glued into the pre-drilled pen blank. The barrel is secured with CA glue.

### 2. MILL THE END



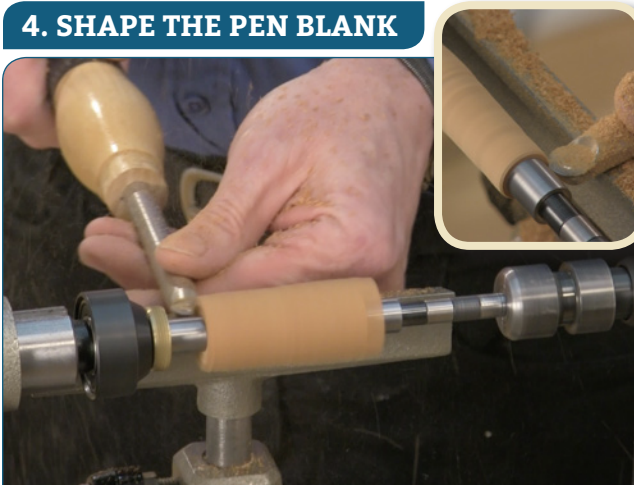
Trim the end of the barrel and square the end of the blank with a pen mill barrel trimmer.

### 3. MOUNT ON THE MANDREL



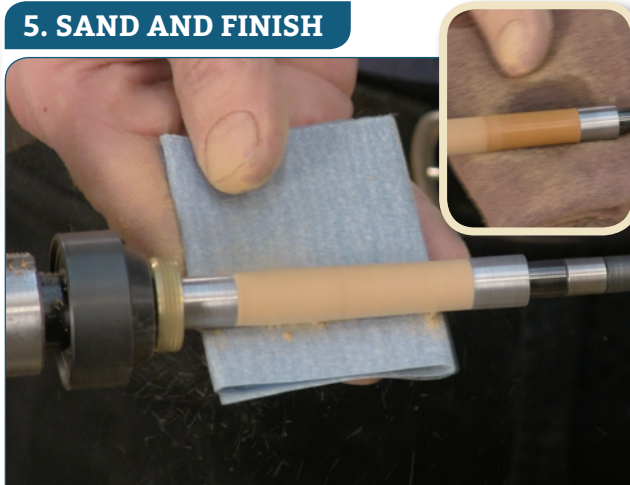
Mount them onto the mandrel. The mandrel holds the blank in place securely as you shape the piece.

### 4. SHAPE THE PEN BLANK



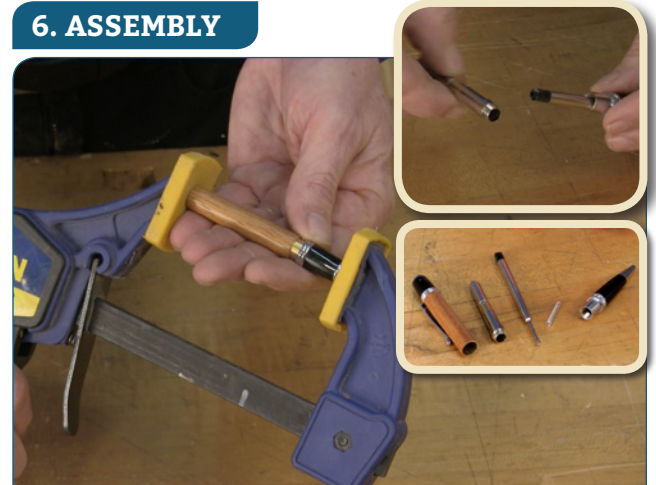
Turn on the lathe and form the pen blank to an attractive shape that aligns with the bushing diameter.

### 5. SAND AND FINISH



Sand the pen blank smooth. The smoother the surface of the blank, the better the finish. Apply finish.

### 6. ASSEMBLY



Press the pen pieces together and then assemble the pen.