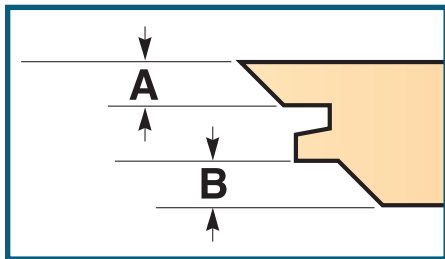

Fig. 1

Fig. 2

1. One side of the setup block is designed for use with 3/4" thick material; the other side, 5/8" thick stock. **Fig. 1.**

Note: The midpoint of the cut should align with the centerline of the workpiece. Fine adjustments may be needed to account for material thickness variations. Always make test cuts first. Your goal is to have A and B equal to each other. **Fig. 2.**

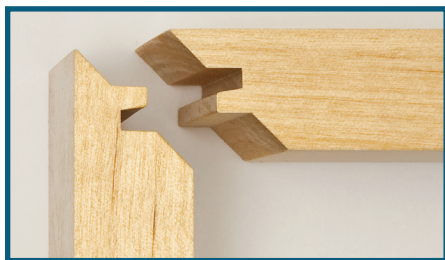
2. Rout the first piece with the inside face against the router table. **Fig. 3.**
Note: Use a push block for safe, accurate cutting.
3. Rout the second piece with the inside face against the router table fence. **Fig. 4.**


Fig. 3

Fig. 4

Warning: Use only in a table-mounted router at lower speed. Do not bottom out bit in your router collet. Allow at least 1/8" gap between bottom of bit shank and bottom of router collet. Keep hands clear of bit. Wear eye protection at all times.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com


Finished joint