



⚠ DANGER

> To avoid serious injury, keep hands and fingers away from the spinning drill bit. Maintain awareness of the bit at all times.

⚠ CAUTION

> It is absolutely critical that you print this drawing at 100%. If you do not print the template at 100%, you will not be able to accurately mark where you need to drill mounting holes in your jig's base.

The diagram and instructions below will help guide you in drilling mounting holes in many Rockler jigs and accessories to fit the Skil 10-Amp 2HP Fixed Base Router (63374, sold separately) and Skil 14-Amp 2.5HP Plunge and Fixed Base Digital Router with LCD Display (61364, sold separately).

1. Print this sheet at 100% and cut out the pattern.
2. Position the template on the jig or baseplate that needs to be drilled and align the holes of the Standard 3-Hole Pattern on the template with the 3-Hole Pattern on the jig or plate. Tape the template in place, and then double-check that the holes are still aligned.
3. Use a spring-loaded center punch or a scratch awl to mark the center of each hole location of the Skil 3-Hole Pattern.
4. Use a 5mm or 13/64" diameter drill bit to drill the three mounting holes for Skil routers. Countersink the holes on the underside of the jig or plate to allow the screws to seat fully.
5. Remove the baseplate from your Skil router and use the screws to mount the router to the jig or plate. Be sure to read, understand and follow the instructions that came with the original jig or plate when using them.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com

GENERAL SAFETY WARNINGS

This product is designed only for specific applications as defined in the instructions and should not be modified or used for any manner not described in these instructions. Use only recommended accessories. Before using the template for drilling Rockler Jigs and accessories to fit Skil Routers: **READ, UNDERSTAND** and **FOLLOW ALL INSTRUCTIONS AND SAFETY WARNINGS. KEEP THESE INSTRUCTIONS READILY AVAILABLE FOR FUTURE REFERENCE.**

- > Always confirm that you are using the most recent version of the Instructions and safety warnings for your product (see the Instructions link on the product page at Rockler.com).
- > Before using another tool with this product, always read, understand and follow the instructions and safety warnings in the owner's manual for that tool. If you do not have the owner's manual, obtain one from the tool's manufacturer before using it with this product.
- > Before using any chemical with this product, always read, understand and follow all safety warnings and guidelines in the manufacturer's Safety Data Sheet (SDS; formerly called "MSDS"), especially regarding:
 - How to safely use the chemical, including potential hazards and recommended first aid measures;
 - Personal safety equipment required to safely use the chemical (e.g. gloves, eye protection, mask/respirator, etc.);
 - Proper and safe handling, storage and disposal of the chemical.
- > Before using this product, review and verify that all tools to be used with it have safety equipment installed and are in proper working order as defined by the tool's owner's manual.
- > Do not use this product until you have read and are confident you understand the instructions.
- > The user assumes all risk and responsibility for the proper and safe use of this product and for ensuring product suitability for the intended application.
- > It is the sole responsibility of the purchaser of this product to ensure that any anyone you allow to use this product reads and complies with all instructions and safety precautions outlined in this manual prior to use.
- > Follow all standard shop safety practices, including:
 - Keep children and bystanders away from the tool operating area;
 - Do **NOT** use power tools in explosive environments, or in the presence of flammable liquids, fumes or dust;
 - **TURN OFF AND UNPLUG** all power tools **BEFORE** making any adjustments or changing accessories;
 - Remain alert and use good judgment. Do not use this product if you are in any way impaired by medications, alcohol, drugs or fatigue;
 - Keep your work area well lit and clean;
 - Dress appropriately. Secure loose clothing, remove all jewelry and tie up long hair before using this product;
 - **ALWAYS** wear safety glasses, hearing protection and respiratory protection that complies with NIOSH/OSHA/ANSI safety standards;
 - Use dust collection tools and dust face masks to reduce exposure to dust;
 - Use safety equipment such as featherboards, push sticks and push blocks, etc., when appropriate;
 - Maintain proper footing at all times and do not overreach;
 - Do **NOT** force woodworking tools.
- > These warnings and instructions do **NOT** represent the total of all information available regarding tool safety, use and technique. Always seek out opportunities to learn more and improve your skills and knowledge.

⚠ WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ DANGER

Danger indicates a hazardous situation that, if not avoided, will result in death or serious injury.

⚠ WARNING

Warning indicates a hazardous situation that, if not avoided, could result in death or serious injury.

⚠ CAUTION

Caution indicates a hazardous situation that, if not avoided, may result in minor or moderate injury or property damage.

NOTICE

Notice indicates important or helpful information and/or user tips.