



GENERAL FINISHES

PO Box 510567 New Berlin, WI 53151
800-783-6050 Fax 262-786-6509

Note: Rockler may not carry all products and/or sizes listed in this vendor's publication

Oil Base

Arm-R-Seal

Oil & Urethane Topcoat

Classification:

Oil Based Varnish

Product Description:

Arm-R-Seal is an extremely durable varnish suitable for furniture, cabinets, millwork, and case goods. The unique oil and urethane resins provides deep penetration into the substrate and forms a hard, tough, beautiful finish resistant to household chemicals, water, and mar. It is formulated to be wiped on with a cloth or applied with a foam brush, thus eliminating drips and sags. Arm-R-Seal provides a warm look, sands well, and is easy to apply.

Application:

Apply via applicator, wiping cloth, brush or spray. Stir well before application. Apply liberal amount of stain to the surface and allow to penetrate several minutes before wiping with a clean paper towel or cloth. A second coat may be applied to darken the color. Compressed air: 0.40" fluid tip / medium cap; HVLP: 0.051" fluid tip / medium cap. Allow 6 -24 hours dry before topcoating.

Product Data:

- Density: 6.9 – 8.9 lbs. / gal
- Weight Solids: 36 - 43% (color dependant)
- Volume Solids: 28 - 30%
- Viscosity: 18 - 35 seconds
- Method: #4 Ford
- pH: NA
- V.O.C.: <550 g/l (4.59 lbs/gal)

- % VOC: 57 - 66%
- Coverage: Approx. 800 sq. ft. / gal

Container:

Pints, Quarts, Gallons, Fives and Drums

Sheen:

Not Applicable

Dry Time 70°F and 70% R.H:

- Dry: 6 - 12 hours
- To Topcoat: 6 -24 hours

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"The Country's Finest Full Line Manufacturer of Wood Finishing Products"

www.generalfinishes.com



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Mixing and Application:

- Catalyst Ratio: None
- Pot Life: Not Applicable
- Shelf Life: 1 year, minimum
- Reducer/Thinner: Mineral Spirits (10 -20%)

Sealer & Finish Recommendation:

Can be topcoated with most water base, oil base, and solvent base finishes, varnishes, & lacquers. Compatible with all General Finishes topcoats. Test adhesion and compatibility on all other systems.

General Finishes Vinyl Sealer recommended if not using a self sealing finish or optimum build and smoothness is desired. Use: Oil Base: General Finishes Arm-R-Seal; Water Base: Pro-Series, PolyAcrylic, High Performance, or Pre-Cat 181; Solvent Base: General Finishes Pre-Cat Lacquer or Conversion Varnish.

Surface Preparation:

Surface must be clean, dry and free of dust, dirt, grease, wax, or contaminants. For soft woods, sand with #120 grit & finish with #150 -#180. For hard woods, sand with #100 grit & finish with #120. Fill all nail holes or cracks using a stain-accepting filler or putty. Remove all dust by vacuuming or wiping with a damp cloth. Do not use tack cloths which contain linseed oils.

Application:

- Conventional Spray:
- Air Assisted Airless
- HVLP
- Brush
- Pad Applicator
- Clean wiping cloth

Cautions:

- Mix container before use
- Use with proper ventilation
- Read MSDS for safety information

Clean-up Information:

For best results, clean all equipment with Mineral Spirits.

Oil Base Wood Stain

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