

Box Joint Cauls Instructions

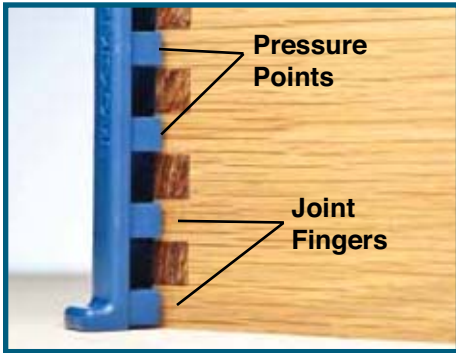


Fig. 1

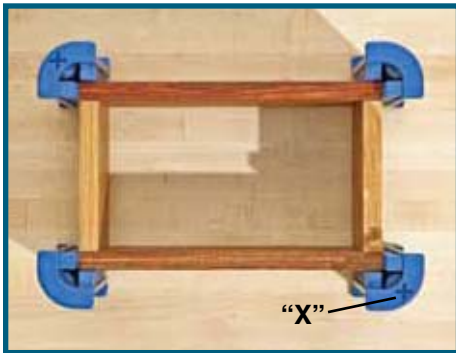


Fig. 2



Fig. 3

1. Glue and assemble the box. Place one caul at a corner of the box so the caul's pressure points line up with the fingers of the joint. **Fig. 1.**
2. Notice that the cauls have an 'X' on one end and nothing on the other. Depending on how the first caul is placed (X up or down) the caul placed diagonally from this one will need to be oriented the same way. **Fig. 2.**
3. Slots in the backside of the cauls accept a penny to help support and align the band clamps. **Fig. 3.**
Tip: Before placing the band clamp over the box and cauls, use a rubber band to temporarily keep cauls in place.
4. Square the box and tighten the band clamp. If two band clamps are being used, tighten each one in small increments until full pressure can be applied.