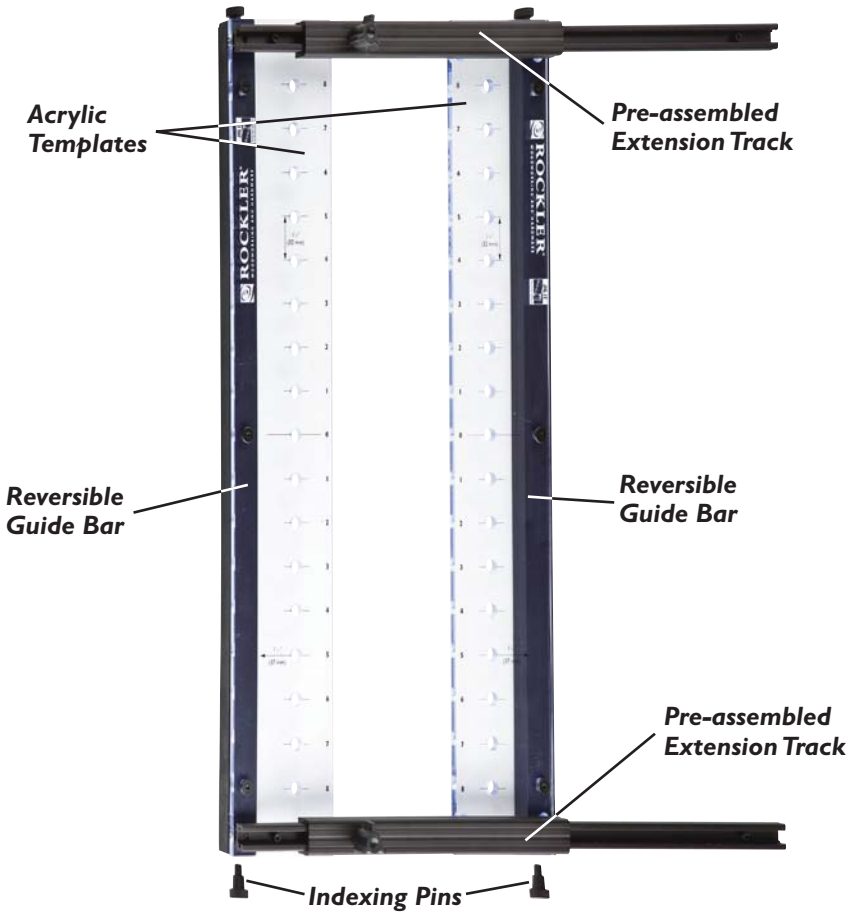


Pro Shelf Drilling Jig Assembly Instructions



1. Mount acrylic Templates to Pre-assembled Extension Tracks with 10-32 x 3/8" flat head machine screws (12).
Note: Right template utilizes 4 mounting holes. Left template utilizes 8 mounting holes.
2. Mount Guide Bars to acrylic Templates with 10-24 cap nuts (6) and 10-24 x 3/4" flat head machine screws (6).
Note: Guide bars are reversible - smooth on one side and a rubber strip on the other. Assemble jig with smooth sides inward to allow jig to easily slide on stock. Assemble jig with rubber sides inward to allow jig to grip stock.
3. Indexing Pins store in the end caps of the Guide Bars.



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