

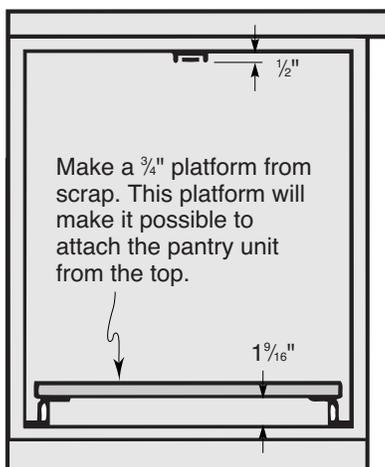
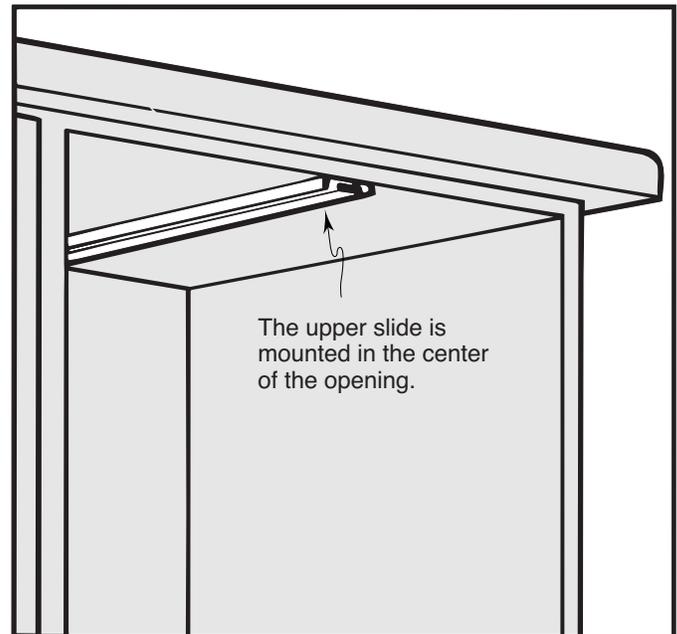
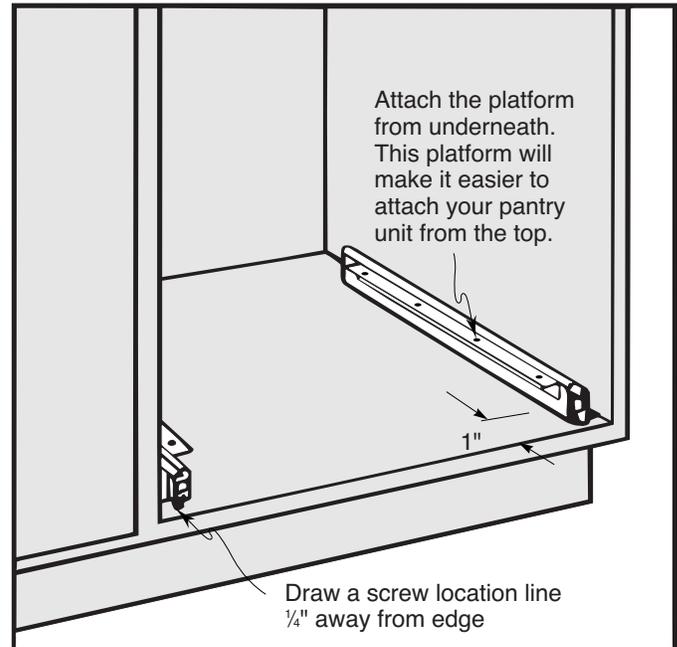
Heavy-Duty Pantry Pull-out

This Pantry Pull-out unit contains a pair of undercarriage over-travel slides and a single upper center over-travel slide.

Mounting Instructions

Undercarriage slides should be installed first.

1. Determine the size of the bottom of your pantry. Make a platform from scrap wood that is the same size as the pantry bottom.
2. Mount the slides to the bottom of the platform. To do this you must find the screw locations on the underside of the platform. Subtract $3\frac{3}{4}$ " from the cabinet opening width. Divide this number by 2. On the underside of the platform mark the center from side to side. From this center point measure out both left and right the distance that you just formulated. At these measurements draw lines parallel to the edges of the platform. With the slides flush to the front, center the screw holes on these lines and attach the slides here.
3. In the inside of the cabinet mark a line $\frac{1}{4}$ " in from the right side of the cabinet opening and parallel to the cabinet side.
4. Locate a point on this line 1" back from the desired front of the slide.
5. Using #8 pan or round head screws, mount the cabinet bracket through the first hole at this location.
6. Mount the left hand slide similarly, locating the screw centerline of the cabinet member bracket $\frac{1}{4}$ " in from the left side of the opening.
7. Keeping the right and left sides parallel, install the remainder of cabinet member screws.
8. Mount the upper slide to the inside of the cabinet. This is done by finding the center of the opening. Draw a center line. The setback from the front of the slide is the same as the lower two slides. Mount the upper slide along the center line.
9. Mount your pantry in position. Screw the pantry bottom to the platform. With the top slide fully extended screw through the slide and into the top of the pantry.



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