

## Choose the appropriate guide bearing

1. Determine the size of the rabbet you need. This bit set includes bearings sized to cut 5/16", 3/8", 7/16" and 1/2" wide rabbets. (Bit cutting height determines rabbet depth.)
2. Select the appropriate guide bearing to produce that rabbet. Refer to Fig. 1.
3. Use the included hex wrench to install the appropriate bearing on the bit. Make sure the bearing is on securely and can spin freely.
4. Install the bit in a handheld or table-mounted router and set the bit cutting height to achieve the desired depth of rabbet. If using in a router table, set the fence so it aligns with the guide bearing.
5. Turn on the router and carefully make the cut. If using a handheld router, keep the bearing up against the edge of your workpiece as you make the cut. If using a table-mounted router, keep the workpiece against the fence as you advance it past the bit.

## Warnings

- Do not bottom out bit in your router collet. Allow at least 1/8" gap between bottom of bit shank and bottom of router collet.
- Keep hands clear of bit.
- Wear eye protection at all times.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com

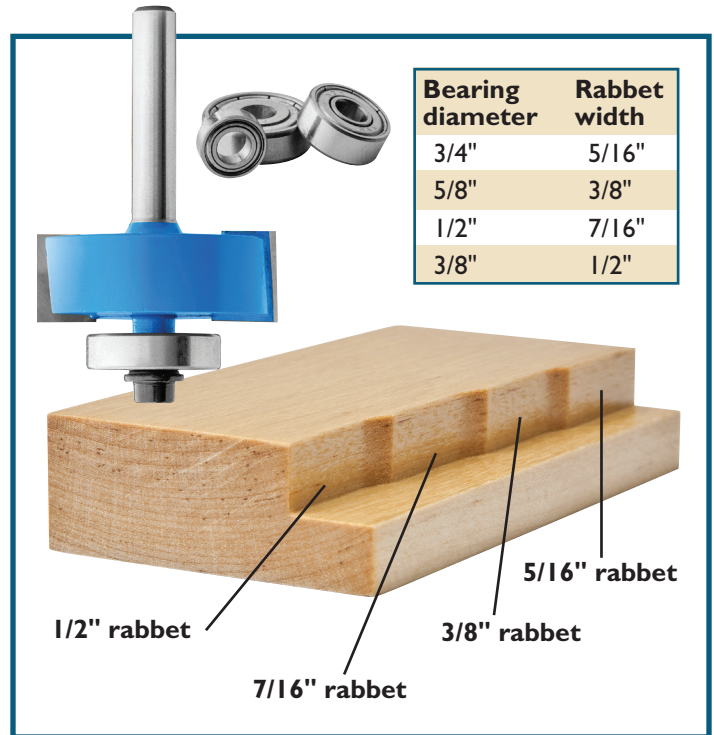


Fig. 1