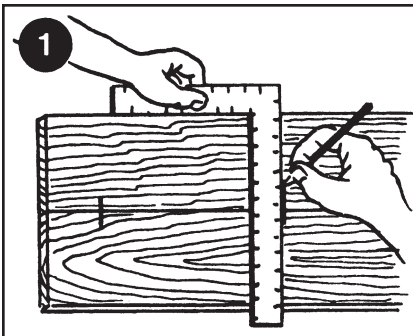


# EASY TO USE...

## A STEP-BY-STEP PROCEDURE GUIDE



Place boards to be doweled together on edge. Put a light mark in line where the dowel holes are to be drilled on both boards.

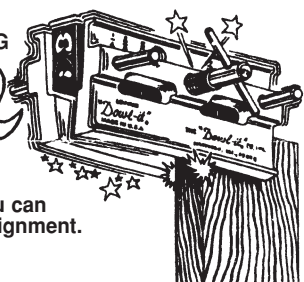
### NOTE:

All doweling operations should be done **before** final sizing and trimming.

DON'T MAKE YOUR DOWELING JIG SAY

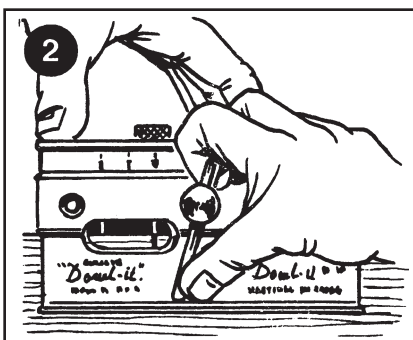
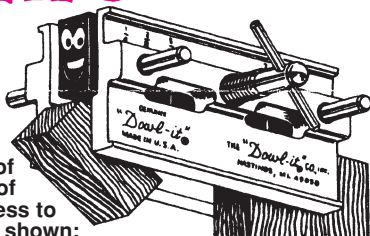
**OUCH!**

ON ANY PARTIAL CLAMPING JOB...you can bend the jig out of alignment.

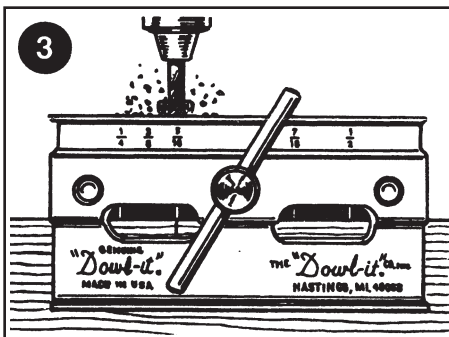


## ALWAYS

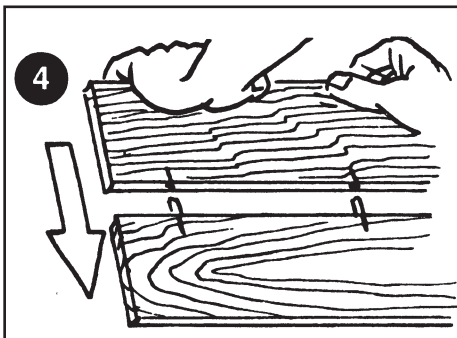
USE EQUAL PRESSURE ALONG THE ENTIRE CLAMPING AREA OF YOUR JIG... add a piece of scrap wood of same thickness to other end as shown:



Place "Dowl-It" over the edge of the board, lining up the white index mark with the line on the board. Use the index mark for the hole size desired. Make sure the jig is sitting square on the board. Tighten tool firmly but **do not** over tighten.



Insert correct size drill in the guide hole before starting drill. Drill to desired depth. Repeat this same process on the other board. **Always** drill from the **same side** to assure correct alignment.



Apply glue to dowels and hole. Insert dowels in one board and then assemble other piece to match. Clamp securely until dry. All doweling operations should be done **before** final sizing and trimming.