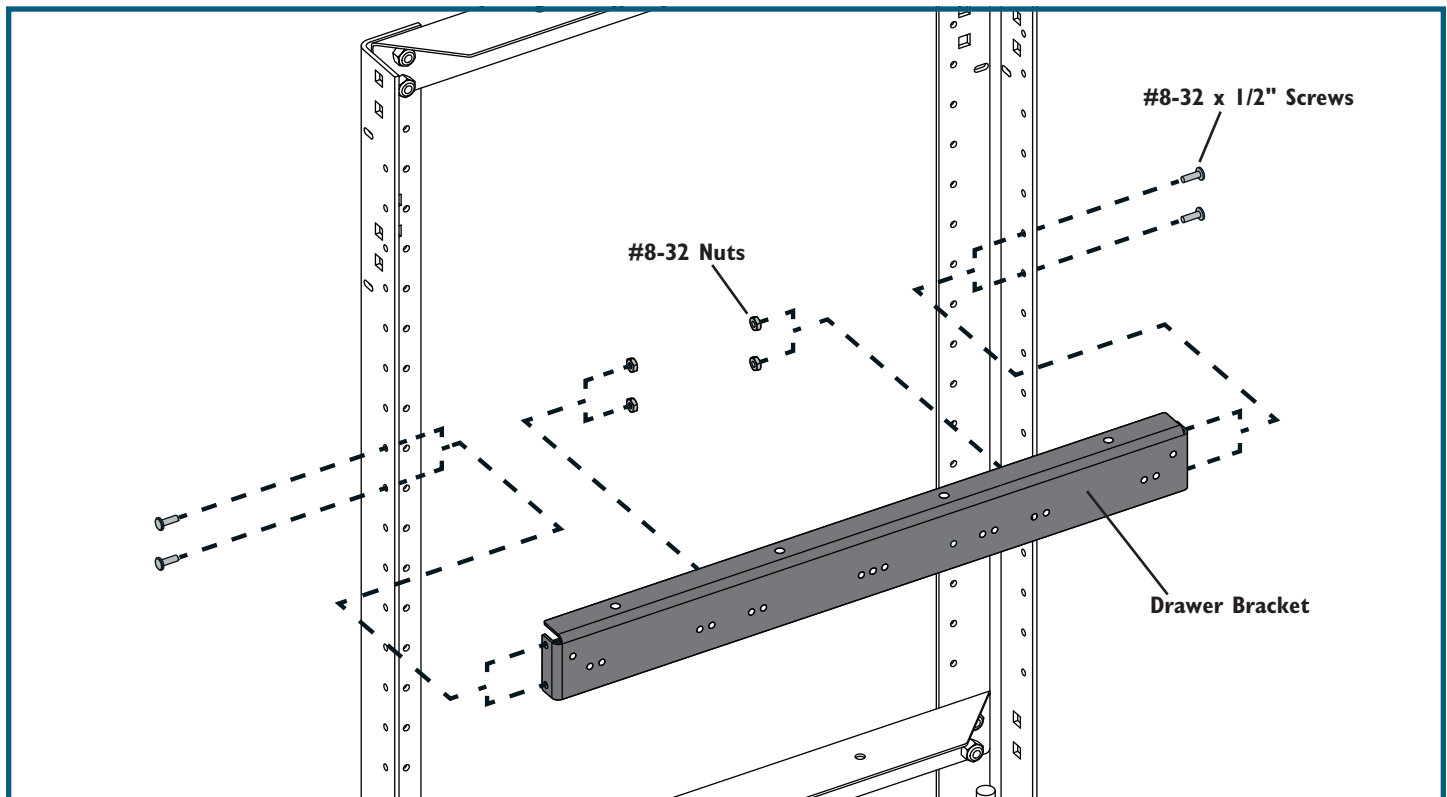




## Rock-Steady Router Table Stand Drawer Bracket Installation Instructions

Effective August 2022

PLEASE SEE OTHER SIDE FOR IMPORTANT SAFETY WARNINGS



To provide clarity, other parts of the stand are not pictured.

### NOTICE

These drawer brackets work **ONLY** with the Rock-Steady Router Table Steel Stand (65117, sold separately).

### Installation

1. Determine the height at which you want to mount the Drawer Brackets in your Stand. The front and back tabs of the brackets have holes spaced 32mm apart to match the hole spacing on the legs.
2. Fit one Drawer Bracket between the legs, with the flange at the top and the face with the mounting holes for the drawer slides flush with the edges of the legs. If the fit is too tight, loosen the top and bottom Stretchers on that side and fit the Drawer Bracket between the Legs.
3. Double-check that you have positioned the Drawer Bracket at the desired height and then attach it to the stand with four #8-32 x 1/2" Screws and two #8-32 Nuts – two through the

front tab and two through the back. If you needed to loosen the top and bottom Stretchers in Step 2, retighten them now, making sure they are square.

4. Repeat the process to mount the other Drawer Bracket on the other end of the Shop Stand. Make sure the bracket is mounted at exactly the same height.
5. To attach drawer slides to the bracket, position the slides so that their mounting holes align with the holes in the brackets. Attach the slides with the remaining #8-32 x 1/2" Pan-Head or Flat-Head Screws, depending on your slides, and #8-32 Nuts.
6. To attach a shelf, position the shelf blank on top of the Drawer Brackets inside the legs. If desired, secure the shelf with fasteners of an appropriate length driven through the holes in the underside of the bracket into the shelf material.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com

## GENERAL SAFETY WARNINGS

This product is designed only for specific applications as defined in the instructions and should not be modified or used for any manner not described in these instructions. Use only recommended accessories. Before using the Rock-Steady Router Table Stand Drawer Bracket Instructions: **READ, UNDERSTAND** and **FOLLOW ALL INSTRUCTIONS AND SAFETY WARNINGS. KEEP THESE INSTRUCTIONS READILY AVAILABLE FOR FUTURE REFERENCE.**

- > Always confirm that you are using the most recent version of the instructions and safety warnings for your product (see the instructions link on the product page at Rockler.com).
- > Before using another tool with this product, always read, understand and follow the instructions and safety warnings in the owner's manual for that tool. If you do not have the owner's manual, obtain one from the tool's manufacturer before using it with this product.
- > Before using any chemical with this product, always read, understand and follow all safety warnings and guidelines in the manufacturer's Safety Data Sheet (SDS; formerly called "MSDS"), especially regarding:
  - How to safely use the chemical, including potential hazards and recommended first aid measures;
  - Personal safety equipment required to safely use the chemical (e.g. gloves, eye protection, mask/respirator, etc.);
  - Proper and safe handling, storage and disposal of the chemical.
- > Before using this product, review and verify that all tools to be used with it have safety equipment installed and are in proper working order as defined by the tool's owner's manual.
- > Do not use this product until you have read and are confident you understand the instructions.
- > The user assumes all risk and responsibility for the proper and safe use of this product and for ensuring product suitability for the intended application.
- > It is the sole responsibility of the purchaser of this product to ensure that anyone you allow to use this product reads and complies with all instructions and safety precautions outlined in this manual prior to use.
- > Follow all standard shop safety practices, including:
  - Keep children and bystanders away from the tool operating area;
  - Do **NOT** use power tools in explosive environments, or in the presence of flammable liquids, fumes or dust;
  - **TURN OFF AND UNPLUG** all power tools **BEFORE** making any adjustments or changing accessories;
  - Remain alert and use good judgment. Do not use this product if you are in any way impaired by medications, alcohol, drugs or fatigue;
  - Keep your work area well lit and clean;
  - Dress appropriately. Secure loose clothing, remove all jewelry and tie up long hair before using this product;
  - **ALWAYS** wear safety glasses, hearing protection and respiratory protection that complies with NIOSH/OSHA/ANSI safety standards;
  - Use dust collection tools and dust face masks to reduce exposure to dust;
  - Use safety equipment such as featherboards, push sticks and push blocks, etc., when appropriate;
  - Maintain proper footing at all times and do not overreach;
  - Do **NOT** force woodworking tools.
- > These warnings and instructions do **NOT** represent the total of all information available regarding tool safety, use and technique. Always seek out opportunities to learn more and improve your skills and knowledge.

**⚠ WARNING:** Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to [www.P65Warnings.ca.gov/wood](http://www.P65Warnings.ca.gov/wood).

### **⚠ DANGER**

Danger indicates a hazardous situation that, if not avoided, will result in death or serious injury.

### **⚠ WARNING**

Warning indicates a hazardous situation that, if not avoided, could result in death or serious injury.

### **⚠ CAUTION**

Caution indicates a hazardous situation that, if not avoided, may result in minor or moderate injury or property damage.

### **NOTICE**

Notice indicates important or helpful information and/or user tips.